

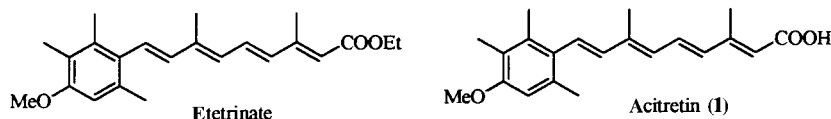
A New Stereoselective Synthesis of Acitretin (= *Soriatane*[®], *Neotigason*[®])

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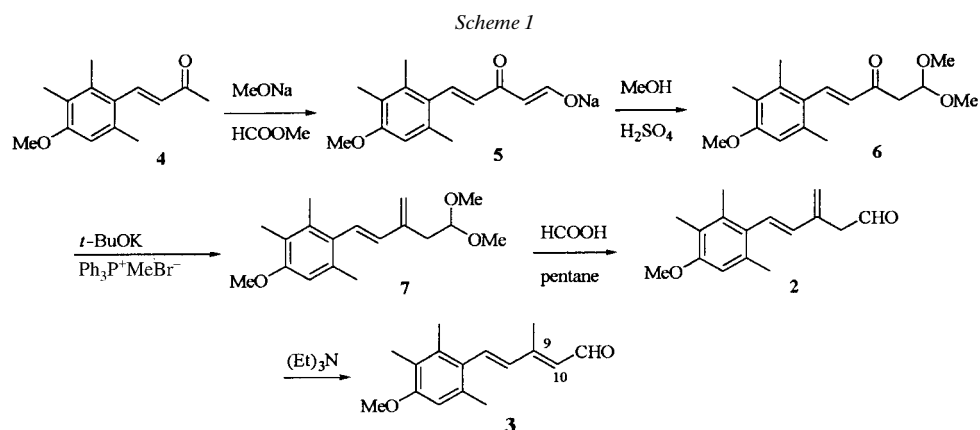
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A new synthesis of acitretin *via* a C₁₅ + C₅ route is reported. The C₁₅ unit is the key step, involving a procedure that provides the required (all-*E*)-C₁₅-aldehyde with high stereoselectivity.

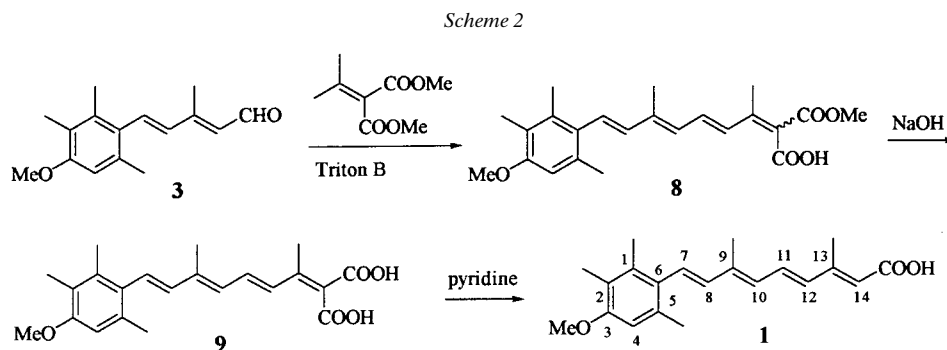
Introduction. – ‘Etretinate’ (*Tigason*[®]), an aromatic analogue of ethyl retinoate, is currently used for the treatment and prevention of skin malignancies. Because of its favorable pharmacokinetic profile, its corresponding acid ‘acitretin’ (= *Neotigason*[®], *Soriatane*[®]) actually tends to replace it for the treatment and prevention of a range of cutaneous diseases such as psoriasis (for reviews, see [1]) [2–5].



Results and Discussion. – The most usual process of preparation of retinoids is the C₁₅ + C₅ route, and several reports related to the syntheses of the C₁₅ aldehyde synthons have been published (for a book, see [6]). We report herein a new route to the intermediate synthon required for the synthesis of acitretin (**1**). This key-step intermediate was synthesized from a ‘ β -methylidene aldehyde’ compound **2** [7], avoiding the problems linked to the configuration of the C=C bonds, according to usual procedures [8–11]. A convenient re-conjugation of **2** led selectively to the (*E,E*)- α,β -unsaturated aldehyde **3** ((*E,E*)/(*E,Z*) 97:3). Thus, a *Stobbe*-like condensation with dimethyl isopropylidene malonate and concomitant hydrolysis of the intermediary acid-ester obtained led to the new 14-carboxy retinoid, which was regioselectively monocarboxylated to acitretin (**1**). Formylation of the unsaturated ketone **4** [7] (MeONa/HCO₂Me, room temp. 3 h) and acetalization of the sodium salt of the hydroxymethylidene compound **5** (MeOH/H₂SO₄, room temp. 12 h) furnished the β -keto acetal **6**. A *Wittig* reaction led to the corresponding methylidene derivative (*t*-BuOK/Ph₃P⁺MeBr⁻, Et₂O, reflux, 1 h then **6**, Et₂O, 0° to room temp., 12 h), which, after acidic hydrolysis of the β -methylidene acetal **7** obtained (HCOOH/pentane, r.t., 3 h), gave the β -methylidene aldehyde **2** (60% from **4**) [12][13]. Catalytic re-conjugation (Et₃N, 0.2 equiv., room temp., 24 h) provided quantitatively the (*E,E*)- α,β -unsaturated aldehyde **3** ((*E,E*)/(*E,Z*) 97:3) (*Scheme 1*).



A *Stobbe*-like condensation of **3** with dimethylisopropylidene malonate (*Triton B*, room temp., 3 h), followed by hydrolysis of the intermediary malonic acid mono-ester **8** (NaOH/MeOH, room temp., 24 h) afforded the corresponding (all-*E*)-14-carboxyacitretin (**9**; 65%). A monodecarboxylation of the pyridinium salt of **9** (pyridine, 2 equiv., room temp., 24 h) yielded stereoselectively the (13*E*)-isomer, *i.e.*, acitretin (**1**; 85%; *Scheme 2*). Acitretin (**1**) was obtained in 33.15% yield from ketone **4**.



Experimental Part

General. IR Spectra: Bruker IFS-55 spectrometer. ^1H - and ^{13}C -NMR spectra: Bruker Avance DPX-400 spectrometer (^1H : 400 MHz, ^{13}C : 100 MHz); chemical shifts (δ) in ppm downfield from internal TMS, *J* values in Hz. The traditional retinoid numbering system is used for assignment of spectroscopic data.

1-Methoxy-2,3,5-trimethylbenzene. To a stirred suspension of NaH (60% in oil, 7.6 g, 190 mmol) in DMSO (70 ml) was added dropwise a soln. of 2,3,5-trimethylphenol (13.6 g, 100 mmol) and MeI (6.23 ml, 100 mmol) in DMSO (70 ml). The mixture was stirred for 12 h at 30–40° and hydrolyzed with H₂O (700 ml). The aq. layer was extracted with Et₂O, and the org. layers were washed with H₂O and dried (MgSO₄). The residue was purified by column chromatography (CC) (silica gel; petroleum/Et₂O 93:7) to provide 1-methoxy-2,3,5-trimethylbenzene as a yellow oil (13.5 g, 90%). IR (film): 2900, 1600. ^1H -NMR: 6.77 (s, H–C(6)); 6.69 (s, H–C(4)); 3.94 (s, MeO); 2.45, 2.38, 2.27 (3s, 3 Me). ^{13}C -NMR: 157.7 (C(1)); 137.5, 135.4, 121.8 (C(2), C(3), C(5)); 122.9 (C(4)); 108.9 (C(6)); 55.4 (MeO), 21.3, 19.9, 11.2 (3 Me).

4-Methoxy-2,3,6-trimethylbenzaldehyde. To DMF (22.5 ml) at 0° was slowly added POCl₃ (8.9 ml, 95 mmol), and the soln. was stirred for 1 h. A soln. of 1-methoxy-2,3,5-trimethylbenzene (13.5 g, 95 mmol) in

DMF (30 ml) was added, and the soln. was stirred for 30 min at 0° and 24 h at r.t. The mixture was poured onto ice (100 g) and neutralized to pH 6 with 5M NaOH. The aq. layer was extracted with AcOEt, and the org. layer was washed with H₂O and dried (MgSO₄). The crude product was purified by CC (silica gel; petroleum/CH₂Cl₂ 75:25) to give 10 g (63%) of 4-methoxy-2,3,6-trimethylbenzaldehyde as yellow needles. M.p. 60–65° (pentane). IR (film): 2900, 1680, 1600. ¹H-NMR: 10.55 (s, CHO); 6.58 (s, H–C(4)); 3.90 (s, MeO); 2.62, 2.55, 2.17 (3s, 3 Me). ¹³C-NMR: 192.7 (CO); 160.6 (C(4)); 141.4 (C(1)); 141.1, 126.2, 123.8 (C(2), C(3), C(6)); 110.7 (C(5)); 55.4 (MeO); 21.2, 15.6, 11.1 (3 Me). Anal. calc. for C₁₁H₁₄O₂: C 74.13, H 7.92, O 17.95; found: C 74.02, H 7.94, O 18.04.

(3E)-4-(4-methoxy-2,3,6-trimethylphenyl)but-3-en-2-one (**4**). To a soln. of 4-methoxy-2,3,6-trimethylbenzaldehyde (10 g, 56 mmol) in acetone (200 ml) was added a soln. of NaOH (1.6 g, 40 mmol) in H₂O (16 ml). The soln. was stirred for 24 h and then quenched with 10% HCl. The solvent was evaporated, and the residue was extracted with Et₂O, washed with H₂O and brine, and dried (MgSO₄). The crude product was purified by CC (silica gel, CH₂Cl₂) to afford 9 g (75%) of **4**. Yellow oil. IR (film): 2900, 1665, 1600. ¹H-NMR: 7.73 (*d*, *J* = 16, H–C(8)); 6.63 (*s*, H–C(4)); 6.27 (*d*, *J* = 16, H–C(7)); 3.85 (*s*, MeO); 2.42 (*s*, Me(10)); 2.37, 2.29, 2.18 (3*s*, 3 Me). ¹³C-NMR: 198.5 (C(9)); 157.3 (C(3)); 143.1 (C(8)); 136.5, 126.5, 123.1, 118.2 (C(1), C(2), C(5), C(6)); 134.8 (C(7)); 101.1 (C(4)); 55.3 (MeO); 27.3 (C(10)); 21.5, 17.4, 11.7 (Me). Anal. calc. for C₁₄H₁₈O₂: C 77.03, H 8.31, O 14.66; found: C 77.14, H 8.20, O 14.68.

(1E)-5,5-Dimethoxy-1-(4-methoxy-2,3,6-trimethylphenyl)pent-1-en-3-one (**6**). To a suspension of MeONa (1.62 g, 30 mmol) in Et₂O (30 ml) was added dropwise at 0° a soln. of **4** (6.54 g, 30 mmol) and HCO₂Me (3.8 ml, 60 mmol) in Et₂O (30 ml). The mixture was stirred for 2 h at r.t. and filtered off. The precipitate was then dissolved with MeOH (70 ml), and acidified at 0° with 12% H₂SO₄ in MeOH (16 ml). After stirring for 12 h at r.t., the mixture was neutralized with a MeOH soln. of 3M KOH, and the salts were filtered off. The solvent was evaporated, and the residue was extracted with Et₂O. The org. layer was washed with H₂O and brine, and the crude product purified by CC (silica gel; benzene/CH₂Cl₂ 50:50) to give 7.38 g (90%) of **6**. Orange oil. IR (film): 2900, 1665, 1600. ¹H-NMR: 7.78 (*d*, *J* = 16, H–C(8)); 6.63 (*s*, H–C(4)); 6.30 (*d*, *J* = 16, H–C(7)); 4.92 (*t*, *J* = 6, H–C(11)); 3.85, 3.44 (2*s*, 2 MeO); 3.02 (*d*, *J* = 6, 2 H–C(10)); 2.36, 2.28, 2.17 (3*s*, 3 Me). ¹³C-NMR: 196.7 (C(9)); 157.4, 136.7, 135.0, 126.6, 123.1 (C(1), C(2), C(3), C(5), C(6)); 143.0 (C(8)); 131.6 (C(9)); 110.1 (C(4)); 102.1 (C(11)); 54.0, 53.4 (MeO); 44.4 (C(10)); 21.5, 17.4, 11.3 (3 Me).

2-[(1E)-3-(2,2-dimethoxyethyl)buta-1,3-dienyl]-5-methoxy-1,3,4-trimethylbenzene (**7**). To a suspension of *t*-BuOK (3.3 g, 29.4 mmol) in cyclohexane (50 ml) was added Ph₃P⁺MeBr[–] (11.6 g, 32.6 mmol). The mixture was refluxed for 90 min, cooled to r.t., and, then, a soln. of **6** (5.32 g, 20 mmol) in cyclohexane (20 ml) was added at 0°. The mixture was stirred for 1 h at r.t. and Ph₃PO was filtered off. The filtrate was washed with H₂O, dried (MgSO₄), and the residue was purified by CC (silica gel; cyclohexane/CH₂Cl₂ 50:50) to provide 4.35 g (75%) of **7**. Orange oil. IR (film): 2900, 1600. ¹H-NMR: 6.64 (*d*, *J* = 16, H–C(8)); 6.62 (*s*, H–C(4)); 6.20 (*d*, *J* = 16, H–C(7)); 4.86, 4.81 (2*s*, CH₂=C(9)); 4.56 (*t*, *J* = 6, H–C(11)); 3.40, 3.35 (2*s*, 2 MeO); 2.70 (*d*, *J* = 6, H–C(10)); 2.33, 2.30, 2.16 (3*s*, 3 Me). ¹³C-NMR: 156.0, 141.3, 141.1, 135.7, 133.7, 122.5 (C(1), C(2), C(3), C(5), C(9)); 135.8 (C(8)); 129.7 (C(7)); 117.2 (CH₂=C(9)); 109.7 (C(4)); 103.1 (C(10)); 53.3, 53.1, 52.5 (3 MeO); 40.8 (C(10)); 22.7, 17.2, 11.7 (3 Me). Anal. calc. for C₁₆H₂₀O₂: C 78.65, H 8.25, O 14.70; found: C 78.30, H 8.10, O 13.60.

(4E)-5-(4-Methoxy-2,3,6-trimethylphenyl)-3-methylidenepent-4-enal (**2**). To a soln. of **7** (5 g, 17 mmol) in cyclopentane (20 ml) was added HCO₂H (10 ml). The soln. was stirred for 90 min at r.t. H₂O (50 ml) was added, and the aq. layer was extracted with cyclopentane. The org. layer was washed with H₂O and brine, and dried (MgSO₄). The residue was purified by CC (silica gel; CH₂Cl₂) to furnish 3.65 g (88%) of **2**. IR (film): 3400, 2950, 1710. ¹H-NMR: 9.74 (*t*, *J* = 2.5, H–C(11)); 6.62 (*s*, H–C(4)); 6.51 (*d*, *J* = 16, H–C(8)); 6.28 (*d*, *J* = 16, H–C(7)); 5.34, 5.22 (2*s*, CH₂=C(9)); 3.84 (*s*, 3 MeO); 3.45 (*d*, *J* = 2.5, H–C(10)); 2.28, 2.22, 2.16 (3*s*, 3 Me). ¹³C-NMR: 200.4 (C(11)); 156.1, 137.5, 135.8, 133.8, 129.0, 122.6 (C(1), C(2), C(3), C(5), C(9)); (C(4)); 134.9 (C(8)); 129.4 (C(7)); 119.6 (CH₂=C(9)); 109.8 (C(4)); 55.4 (MeO); 47.5 (C(10)); 21.2, 17.3, 15.0 (3 Me).

(2E,4E)- and (2Z,4E)-5-(4-Methoxy-2,3,6-trimethyl-3-methylpenta-2,4-dienal (**3**). To a soln. of **2** (3.65 g, 15 mmol) in Et₂O (75 ml) was added Et₃N (0.3 ml, 3 mmol). The soln. was stirred for 24 h at r.t. After acidification with a soln. of 10% HCl and extraction with Et₂O, **3** was obtained as a mixture of isomers (3.65 g, 100%, (E)/(Z) 97:3). The (2Z)- and (2E)-isomers were separated by CC (silica gel, cyclopentane/Et₂O 90:10).

Data of (2E)-Isomer: Orange oil. IR (film): 2950, 1680, 1600. ¹H-NMR: 10.19 (*d*, *J* = 8, H–C(11)); 7.20 (*d*, *J* = 16, H–C(8)); 6.64 (*s*, H–C(4)); 6.35 (*d*, *J* = 16, H–C(7)); 6.02 (*d*, *J* = 8, H–C(10)); 3.84 (*s*, MeO); 2.44, 2.30, 2.22, 2.17 (4*s*, 4 Me). ¹³C-NMR: 191.2 (C(11)); 156.8, 154.5, 135.9, 134.1, 128.3, 122.9 (C(1), C(2), C(3), C(5), C(6), C(9)); 136.4, 135.2 (C(8), C(10)); 129.2 (C(7)); 110.0 (C(4)); 55.4 (MeO); 21.3, 17.4, 12.9, 11.7 (Me). Anal. calc. for C₁₆H₂₀O₂: C 78.65, H 8.25, O 13.10; found: C 78.60, H 8.30, O 13.10.

Data of (2Z)-Isomer: Orange oil. IR (film): 2950, 1680, 1600. ¹H-NMR: 10.19 (*d*, *J* = 8, H–C(11)); 7.27 (*d*, *J* = 16, H–C(8)); 7.11 (*d*, *J* = 16, H–C(7)); 6.66 (*s*, H–C(4)); 5.97 (*d*, *J* = 8, H–C(10)); 3.86 (*s*, MeO); 2.41, 2.30, 2.28, 2.16 (4*s*, 4 Me). ¹³C-NMR: 189.8 (C(11)); 156.8, 154.6, 135.9, 134.1, 128.3, 128.2, 122.8 (C(1), C(2), C(3), C(5), C(6), C(9)); 136.3 (C(10)); 128.5, 128.3 (C(7), C(8)); 110.0 (C(4)); 55.3 (MeO); 21.4, 21.0, 17.4, 11.7 (4 Me).

2-[1E,3E,5E,7E)-8-(4-Methoxy-2,3,6-trimethylphenyl)-2,6-dimethylocta-1,3,5,7-tetraenyl]malonic Acid (9). To a mixture of **3** ((2E)/(2Z) 97:3, 9.82 g, 40.25 mmol) and dimethylisopropylidene malonate (10.6 g, 71.1 mmol) was added a soln. of Triton B (40% in MeOH, 42 ml) at 0°. The soln. was stirred for 12 h at r.t. and then hydrolyzed with a soln. of 10% HCl. The aq. layer was extracted with Et₂O and the mono-ester extracted with a soln. of 5% NaOH (2 × 150 ml). The aq. layer was acidified with a soln. of 10% HCl and extracted with Et₂O. The org. layer was washed with H₂O and brine, and dried (MgSO₄). The mono-ester was saponified 2 h at r.t. with a soln. of 0.75M NaOH (H₂O/MeOH 60:40, 200 ml). The soln. was acidified with 10% HCl and extracted with Et₂O. The org. layer was washed with H₂O and brine, and dried (MgSO₄) to give **9** (13 g, 93%, (9E)/(9Z) 80:20). The (9E)-isomer was easily separated by crystallization in Et₂O (9 g, 65%). M.p. 135°. IR (KBr): 3400, 2950, 1700. ¹H-NMR (DMSO): 7.19 (*dd*, *J* = 15, 11, H–C(11)); 7.04 (*d*, *J* = 15, H–C(12)); 6.75, 6.72 (*2d*, *J* = 16, H–C(7), H–C(8)); 6.37 (*s*, H–C(4)); 6.34 (*d*, *J* = 11, H–C(10)); 3.75 (*s*, MeO); 2.50, 2.25, 2.18, 2.10, 2.08 (5*s*, 5 Me). ¹³C-NMR (DMSO): 167.6, 167.1 (CO₂H); 156.0, 146.2, 140.5, 135.6, 133.3, 129.5, 126.8, 121.9 (C(1), C(2), C(3), C(5), C(6), C(9), C(13), C(14)); 137.9, 133.9 (C(7), C(8)); 131.1 (C(11)); 130.7, 128.9 (C(10), C(12)); 110.4 (C(5)); 55.6 (MeO); 21.5, 17.5, 16.0, 13.1, 12.1 (5 Me). Anal. calc. for C₂₂H₂₆O₅: C 71.33, H 7.07, O 21.59; found: C 71.30, H 7.10, O 21.60.

(3E,5E,7E,9E)-10-(4-Methoxy-2,3,6-trimethylphenyl)-4,8-dimethyldeca-3,5,7,9-tetraenoic acid (Acitretin; 1). A soln. of (9E)-**9** (1.8 g, 5.2 mmol) and pyridine (0.84 g, 10.4 mmol) in CH₂Cl₂ (200 ml) was stirred for 24 h at r.t. The solvent was evaporated, and the residue was extracted with Et₂O. The org. layer was washed with a soln. of 10% HCl, H₂O, brine, and dried (MgSO₄). After evaporation **1** (1.4 g, 85%) was obtained. M.p. (hexane) 228–230°. IR (KBr): 3400, 2950, 1700. ¹H-NMR (DMSO): 7.08 (*dd*, *J* = 15, 11, H–C(11)); 6.72 (*2d*, *J* = 16, H–C(7), H–C(8)); 6.44 (*d*, *J* = 15, H–C(10)); 6.26 (*s* + *d*, *J* = 11, H–C(4), H–C(12)); 5.80 (*s*, H–C(14)); 3.75 (*s*, MeO); 2.50, 2.47, 2.20, 2.08, 2.06 (5*s*, 5 Me). ¹³C-NMR (DMSO): 168.1 (CO₂H); 156.0, 152.0, 139.2, 135.5, 133.9, 129.5, 121.9 (C(1), C(2), C(3), C(5), C(6), C(9), C(13)); 138.0, 136.1 (C(7), C(8)); 131.1, 130.8 (C(12), C(11)); 128.4 (C(10)); 120.0 (C(14)); 110.4 (C(5)); 55.6 (MeO), 21.5, 17.5, 13.8, 13.0, 12.1 (5 Me). Anal. calc. for C₂₁H₂₆O₃: C 77.27, H 8.03, O 14.70; found: C 77.14, H 8.10; O 14.76.

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